

Date: Thursday, 11/12/2008 10:08:48 AM
User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	PEDAL LOCK ASS'Y
Job Number :	44001		
Estimate Number :	13076		
P.O. Number :		Part Number :	D3370051
This Issue :	11/12/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3370 REV C
First Issue :	1/1	Project Number :	N/A
Previous Run :	37183	Drawing Revision :	C
Written By :		Material :	
Checked & Approved By :	JLD 08.12.11	Due Date :	19/12/2008
Comment :	Est. a 07.11.29 new issue EC Est Rev:B 08-07-17 revC as per dwg DD verified by:EC		
		Qty:	4 Um: Each

Additional Product



Seq. #:	Machine Or Operation:	Description :
1.0	D33701	Pedal Lock Base
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Pedal Lock Base BATCH: <u>57186</u> <u>8/12/16</u> <u>SP</u>		
2.0	D33703	Pedal Lock Cover
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Pedal Lock Cover BATCH: <u>1337187</u> <u>8/10/16</u> <u>SP</u>		
3.0	D33735	Cam Lock
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Cam Lock BATCH: <u>1022383</u> <u>8/12/16</u> <u>SP</u> ***CHECK WITH PRODUCTION IF KEYED ALIKE OR UNALIKE***		
4.0	D33853	Hinge
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Hinge BATCH: <u>22387</u> <u>8/12/16</u> <u>SP</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: PEDAL LOCK ASS'Y

Job Number: 44001

Part Number: D3370051

Job Number:



Seq. #:	Machine Or Operation:	Description :
5.0	AN526C832R6	Screw
Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Screw BATCH <u>M16612</u> <u>8/12/16</u> <u>SP</u>		
6.0	D27287	Dart Logo label
Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s) Decal BATCH <u>B22554</u> <u>EP</u>		
7.0	HX81	1/4"-20 SHCS 3/8" long
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) 1/4"-20 SHCS 3/8" long BATCH <u>M16971</u> <u>8/12/16</u> <u>SP</u>		
8.0	AN960416	Washer
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Washer BATCH <u>M19356</u> <u>8/12/16</u> <u>SP</u>		
9.0	D3384041	Cyclic Sock Assembly
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Cyclic Sock Assembly BATCH <u>36116</u> <u>37188</u> <u>8/12/16</u> <u>SP</u>		
10.0	238028	3/16" Dowel Pin .5" long
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) 3/16" Dowel Pin .5" long BATCH <u>M17248</u> <u>8/12/16</u> <u>SP</u>		
11.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per dwg D3370 <u>EP 08/12/18</u> <u>(4)</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: PEDAL LOCK ASSY

Job Number: 44001

Part Number: D3370051

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 08/12/18 (X)

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 492

8/12/18

(4x)

50

14.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/19 J

Job Completion



u 08/12/18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

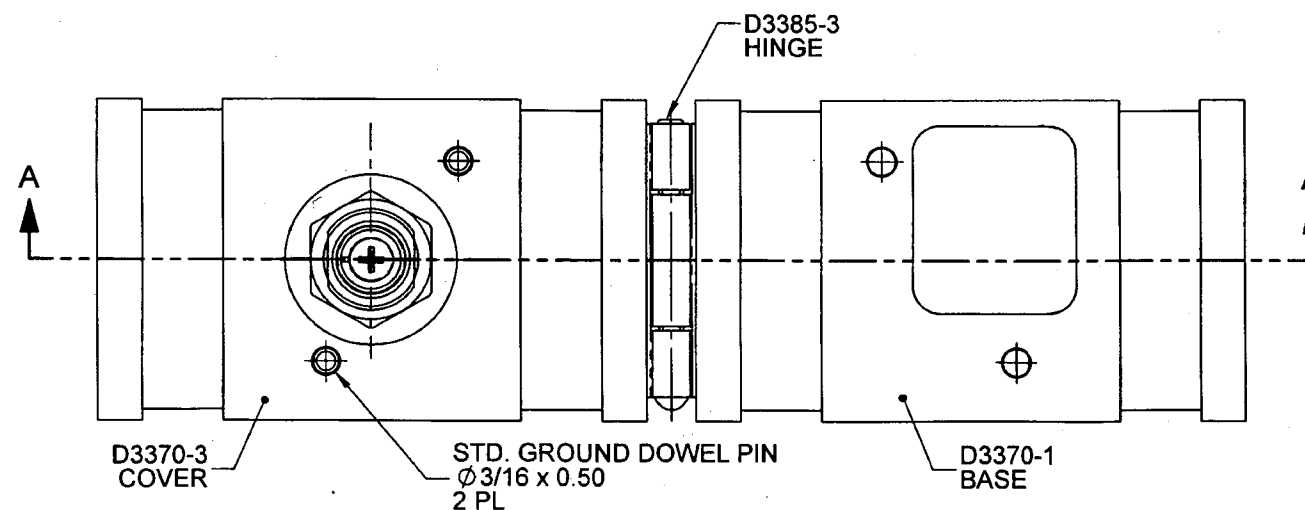
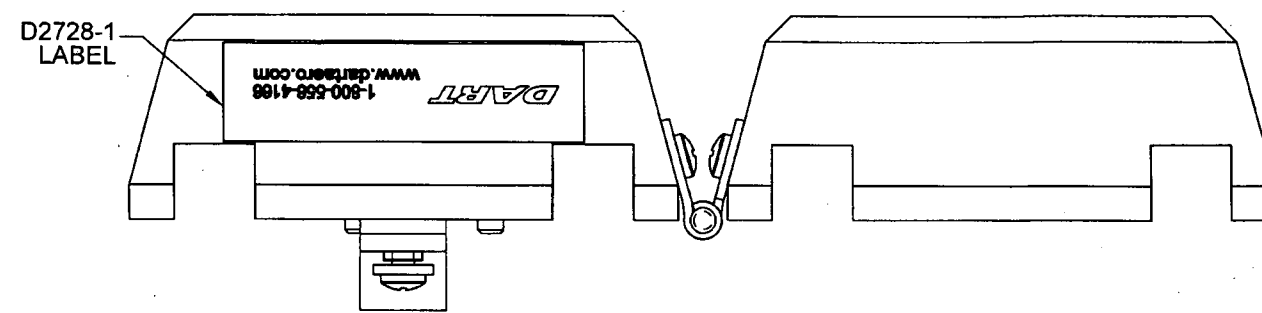
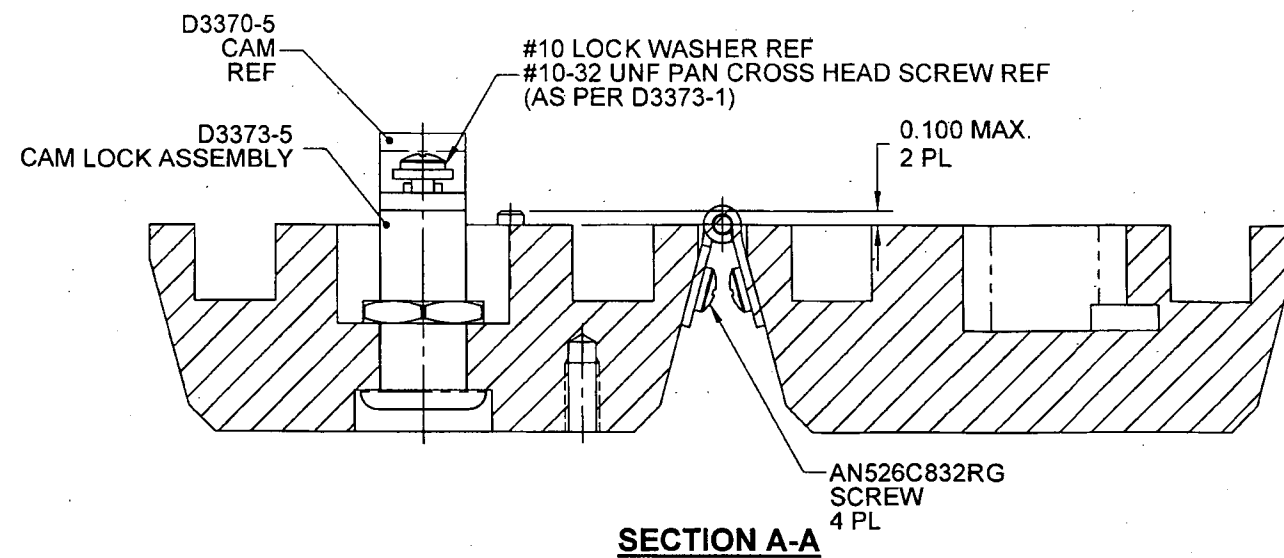


Qty. -041	Qty. -051	PART NUMBER	DESCRIPTION
X		D3370-041	TAIL ROTOR DISABLING KIT
1	X	D3370-051	PEDAL LOCK
1		D3384-041	CYCLIC SOCK
1		HX-81	1/4-20 SOCKET HEAD CAP SCREW
2		AN960-416	WASHER
	1	D2728-7	LABEL
	1	D3370-1	BASE
	1	D3370-3	COVER
	1	D3373-5	CAM LOCK ASSY
	1	D3385-3	HINGE
	2	Ø3/16 X 0.50 GROUND STUD DOWEL PIN	GROUND STUD DOWEL PIN
	4	AN526C832R6	SCREW

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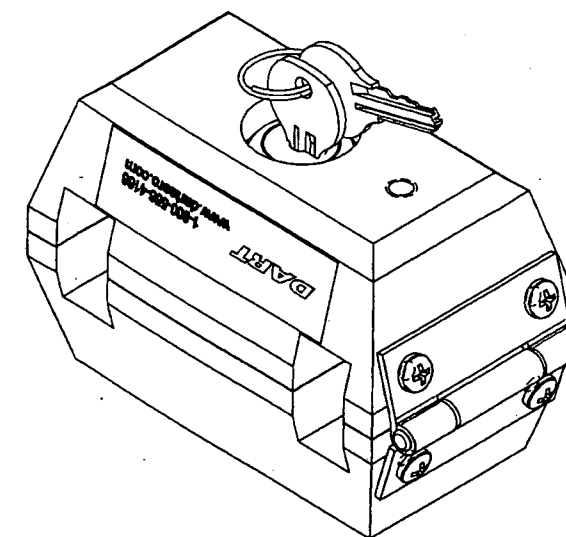
C	SHEET 1 ADDED P/L, ADDED -041 TO P/L (SEE NCR 264). DRAWING TRANSFERRED TO "B" SIZE FORMAT. REFORMATTED TO CURRENT STANDARDS.		AJS	08.07.11
B	D3385-3 WAS D3385-1		MB	05.03.22
A	NEW ISSUE		RF	04.12.15
REV.	DESCRIPTION		BY	DATE
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. C	
MFG. APPR.		D3370	SHEET 1 OF 4	
APPROVED		TITLE	SCALE	
DE APPR.		PEDAL LOCK	NTS	
DATE	08.07.11		COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D3370-051 PEDAL LOCK ASSEMBLY

NOTES:

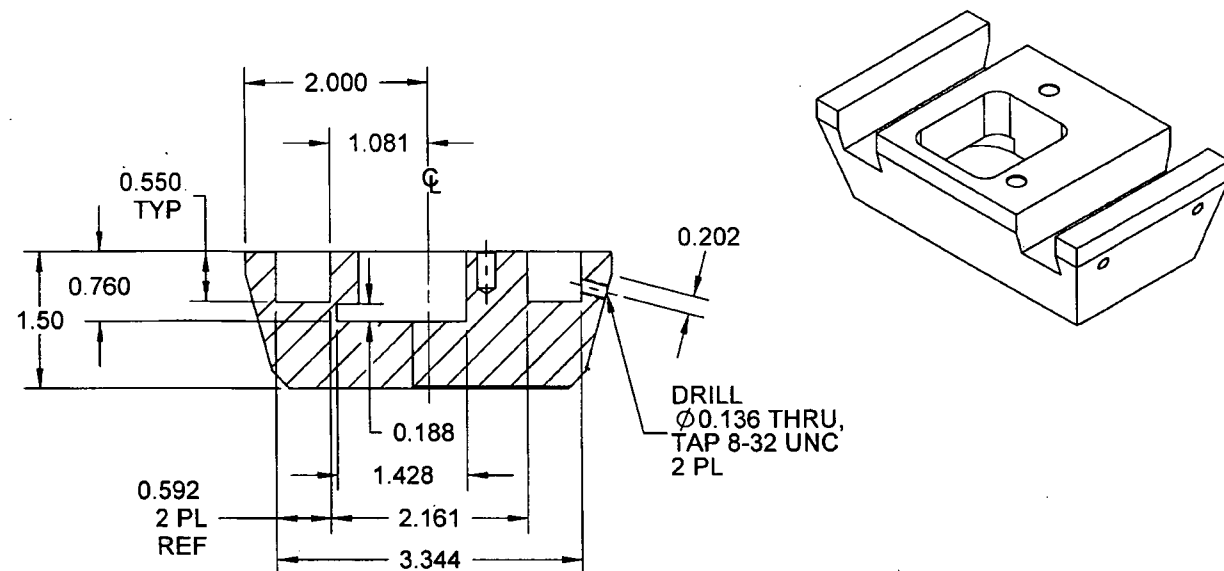
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.75 lbs



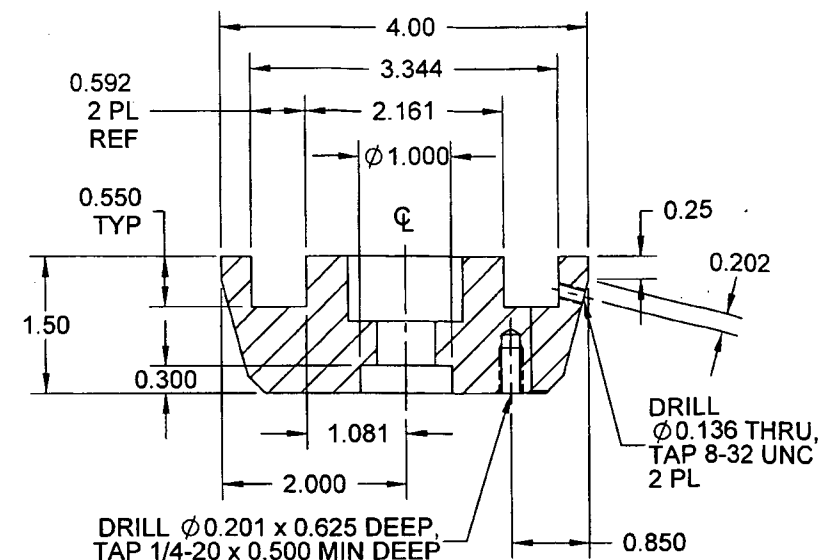
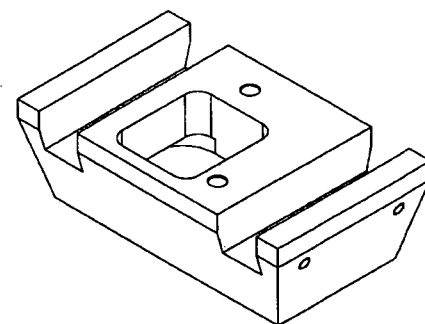
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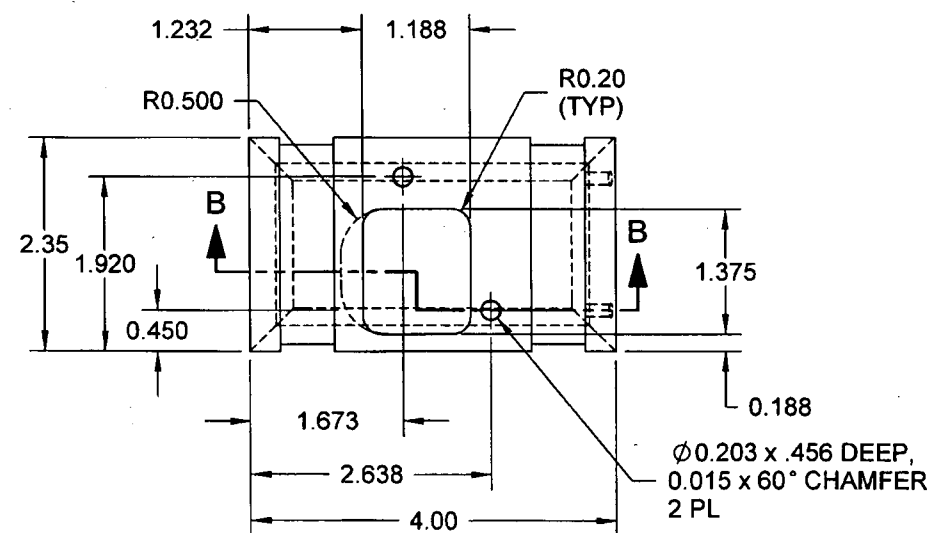
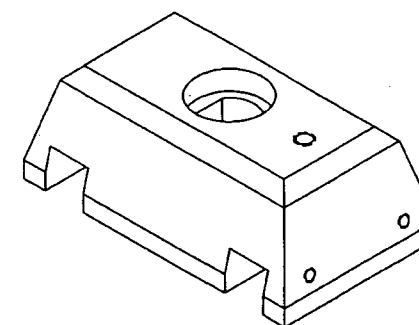
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MFG. APPR.		D3370	SHEET 2 OF 4
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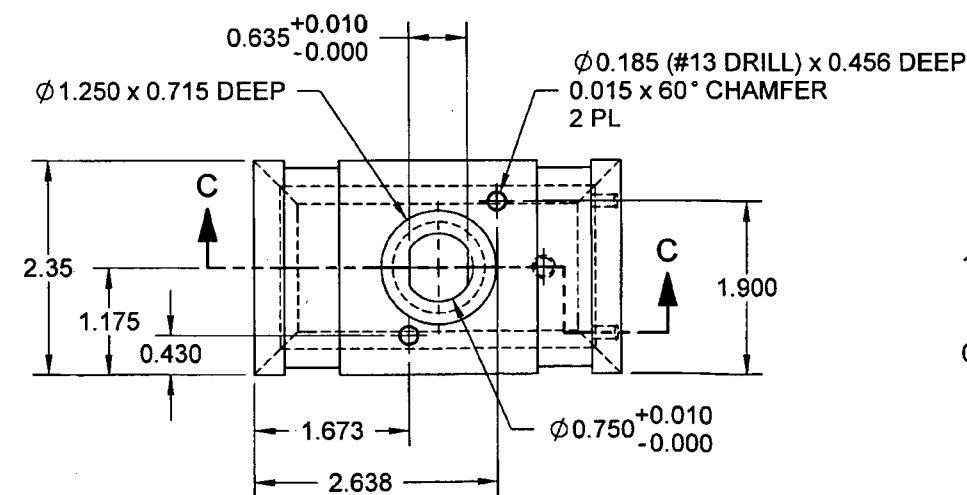
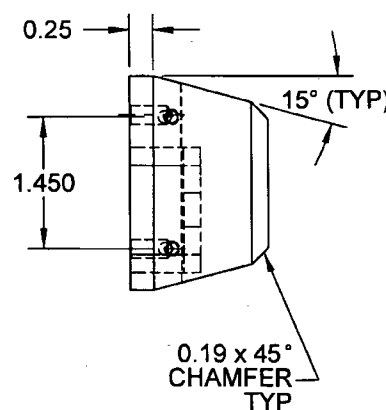
SECTION B-B



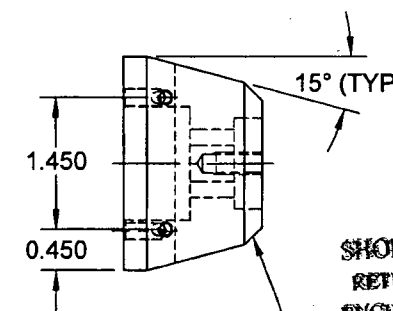
SECTION C-C



D3370-1 BASE



D3370-3 COVER



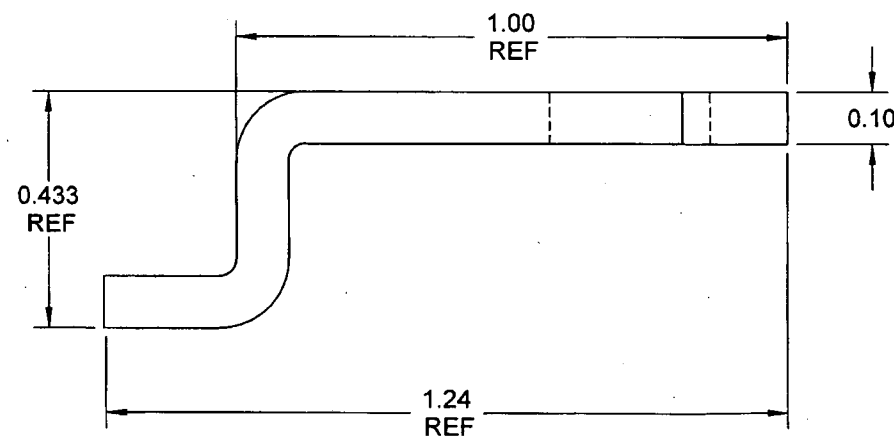
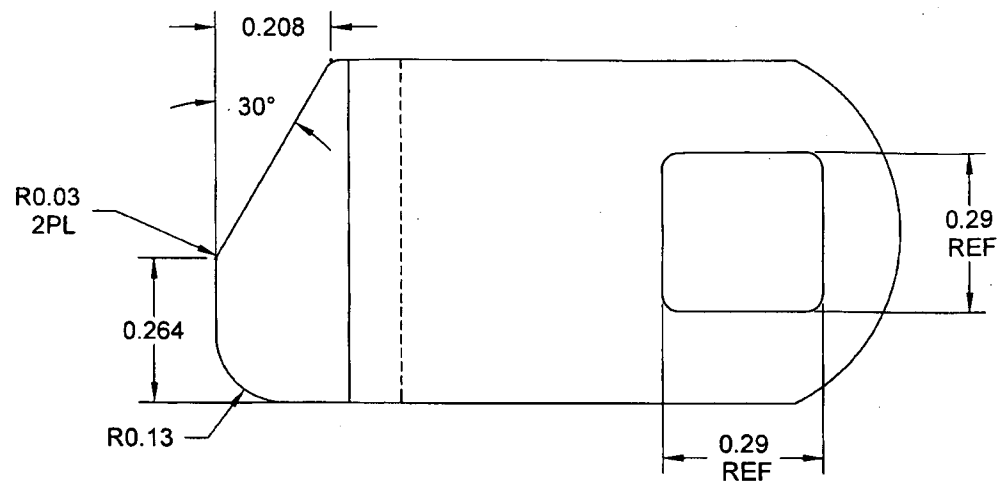
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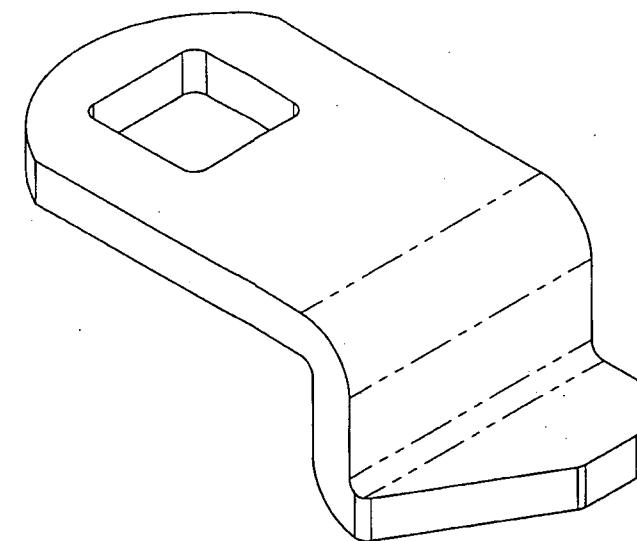
NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
REF. DART SPEC. M6061T6B
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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MFG. APPR.		D3370	SHEET 3 OF 4
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D3370-5 CAM







NOTES:

- 1) MATERIAL: SUPPLIER BY D3373, MODIFIED AS SHOWN
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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MFG. APPR.		D3370	SHEET 4 OF 4
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